



# INSTRUCTIONS

-J03459

REV. 06-29-2004

Kit Number 91194-04 (small) and 91195-04 (large)

## FRONT FENDER MEDALLION

### General

These front fender medallion kits are mounted on the front fender of the following Harley-Davidson motorcycles:

MODEL	KIT NO.
XL, Dyna and FX Softail	91194-04
Touring and FL Softail	91195-04

There are no service parts in this kit.

#### NOTES

To avoid exposure to grease, oil, dust, dirt and skin oil, the protective film must not be removed from the pressure sensitive adhesive backing until the moment of application.

Harley-Davidson cannot ensure the results when affixing this medallion to any other surface or material. Improper fit or damage to surfaces may occur.

### Locate the Medallion

#### For XL, Dyna, and FX Softail (including FXSTDSE):

Front Fender Medallion (Kit No. 91194-04)

1. Center medallion on the fender laterally (side to side).
2. Locate the front tip of the medallion 1 3/8 in. (34.9 mm) back from the fender edge, the pin stripe, or two-tone paint line depending on the paint scheme.

#### For Touring and FL Softail:

Front Fender Medallion (Kit No. 91195-04)

1. Center medallion on the fender laterally (side to side).
2. Locate the front tip of the medallion 1 3/4 in. (44.5 mm) back from the fender edge, tip trim, tip light, the pin stripe, or two-tone line depending on accessories, trim and paint scheme.

### Prepare the Fender

#### NOTE

For maximum adhesive bond, the fender under and immediately surrounding the medallion must be clean and dry.

1. Clean the surface with a mixture of 50 to 70% isopropyl alcohol and 30 to 50% distilled water.
2. **Allow fender to dry thoroughly.**

#### NOTE

To prevent contamination, apply medallion within minutes.

### Apply the Medallion

1. With the protective film still in place, trial fit the medallion to the fender and adjust location to accommodate pin striping, two-tone paint, fender tips or lights.

#### NOTE

Ambient temperature should be 70 to 100° F (21 to 38° C).

2. Remove the protective film.
3. Carefully locate and center the medallion on the fender.
4. Press the medallion firmly into position. Without shifting the medallion on the fender, push hard with thumbs for about five seconds.
5. After releasing pressure, avoid direct contact with the medallion for at least 20 minutes.

#### NOTE

Allow AT LEAST 24 hours before exposing the fender to vigorous washing, strong water spray or extreme weather. The adhesive bond will increase to maximum strength after about 72 hours at normal room temperatures.



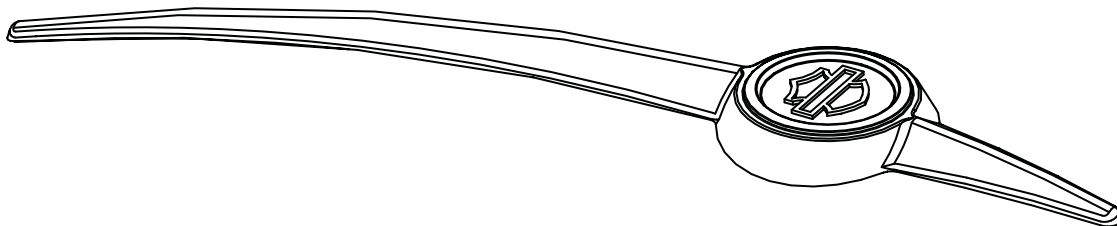
## Service Parts

Part No. 91194-04 & 91195-04

Date 06/04

Front Fender Medallion

i06561



Item	Description
	Front fender medallion (Kit No. 91194-04)
	Front fender medallion (Kit No. 91195-04)

Part No.
Not sold separately
Not sold separately