HERITAGE CHROME FRONT FENDER RAIL

GENERAL

Kit Number

91080-93

Models

For model fitment information, please see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

NOTE

A Service Manual for your model motorcycle is available from a Harley-Davidson Dealer.

Kit Contents

Table 1. Kit Contents

Description (Quantity)	Part Number
Screw, phillips, 10-32 x 1/2 inch	2508
Screw, hex socket head, 5/16-18 x 2 inch (4)	4326A
Washer, flat, 7/8 inch (2)	6026
Washer, flat, 1/2 inch	6716
Lock nut, hex, 10-32 x 3/16 x 3/8 inch	7626W
Rail assembly, front	Not Sold Sepa- rately

NOTES

For vehicles without caliper/rotor covers, use all washers and screws in kit.

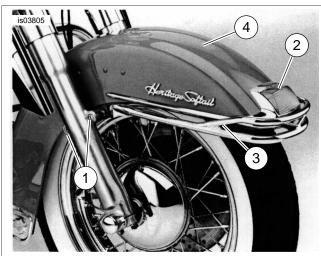
See Table 1. For vehicles with caliper/rotor covers, Part Number 43065-92, use only one 7/8 inch flat washer and three 5/16-18 x 2 inch hex socket head screws.

INSTALLATION

NOTE

See Figure 1. Be careful not to crack plastic fender lamp lens (2) or chrome plate when removing lens.

- Remove fender lamp light lens (2) by placing screwdriver in slot in top of lens and carefully prying cover loose. Retain lens and gasket for later installation.
- 2. Loosen four hex socket head screws (1) which attach fender (4) to fender mount.



- I. Fender mount screws (4)
- 2. Fender lamp light lens
- 3. Fender Rail
- 4. Fender

Figure 1. Installed Front fender Rail

NOTE

When installing fender rail (3), be sure fender rail supports are inside of fender.

3. Place fender rail (3) from kit into position, aligning the front bracket hole of rail with hole in front of fender (4). Fender rail supports will fit snugly inside fender.

NOTE

Be careful not to damage the fender lamp wire when securing front fender rail into place.

- 4. Use a magnet to place a 10-32 x 1/2 inch phillips screw through the hole in front fender and through front bracket hole of fender rail (3).
- 5. Loosely secure fender rail (3) to fender (4) with 1/2 inch flat washer and hex locknut.
- On right side only, remove two hex socket head screws and nuts. Retain nuts for installation.
- Replace original two socket head screws with 5/16-18 x 2 inch screws from kit.
- For vehicles without caliper/rotor covers: On left side of fender (4) only, install a washer between rail (3) and fender for both screws. Replace original two hex socket head screws with 5/16-18 x 2 inch screws from kit.

For vehicle with caliper/rotor covers: Do not replace hex socket head screw that supports caliper/rotor cover. On left side of fender (4), install a washer between fender (4) and rail (3) on screw that does not support the caliper/rotor cover (towards the front of the vehicle). Replace remaining

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hex socket head screw with $5/16-18 \times 2$ inch screw from kit.

9. Install four original nuts.

- 10. Tighten front bracket Phillips screw securely. Tighten four hex socket head screws to 14-18 ft-lbs (19-24 Nm).
- 11. Install gasket and fender lamp lens removed earlier.



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