



INSTRUCTIONS

-J05040

REV. 2009-11-06

XL BLACK HEADER PIPES

GENERAL

Kit Number

80887-10

Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Additional Parts Required

Two Torca muffler clamps (65296-95A)

Two exhaust port gaskets (65324-83B)

Two muffler interconnect gaskets (65917-00)

Refer to the P&A or Screamin' Eagle catalogs for matching muffler sets.

WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is required for this installation and is available from a Harley-Davidson Dealer.

Kit Contents

See Figure 1 and Table 1.

There are no service parts available with this kit.

INSTALLATION

1. Refer to the service manual to remove the existing mufflers and exhaust pipes.

NOTE

New Torca muffler clamps have eliminated the need for silicone or graphite tape during assembly. To be sure of the sealing integrity of muffler clamps and prevent the possibility of leakage, Harley-Davidson recommends that Torca muffler clamp assemblies be discarded and replaced each time they are removed.

2. Install the new exhaust pipes and mufflers according to the service manual instructions.

SERVICE PARTS

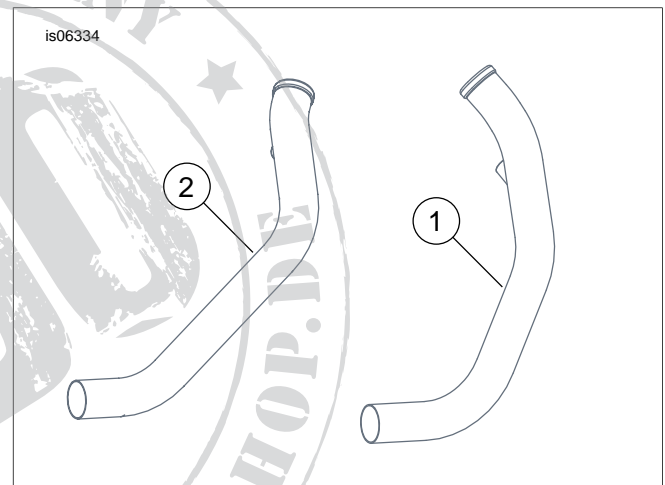


Figure 1. Service Parts: XL Black Header Pipes

Table 1. Service Parts

Item	Description (Quantity)	Part Number
1	Front exhaust pipe, black	Not Sold Separately
2	Rear exhaust pipe, black	Not Sold Separately