



INSTRUCTIONS

-J01136

REV. 6-20-00

Kit Numbers 80104-99, 80313-99, 80316-99 and 80366-99

DYNA GLIDE SLIP-ON ACCESSORY MUFFLERS

General

The following slip-on mufflers are designed to fit 1995 and later Dyna Glide model motorcycles:

- 80104-99 (Slash out, chrome)
- 80313-99 (Slash out, black)
- 80316-99 (Slash down, black)
- 80366-99 (Slash down, chrome)

Kit contents:

Qty	Description
1	Rear muffler
1	Front muffler
2	Muffler clamps

CAUTION

Not legal for sale or use in California on pollution-controlled vehicles.

Installation

- Loosen stock muffler clamps and remove nuts that attach mufflers to muffler support tube. Remove stock mufflers. Save all mounting hardware for reinstallation.
- Install new kit mufflers using muffler clamps from kit and stock mounting hardware saved from step 1. Do not tighten hardware at this time.

NOTE

Before tightening nuts that attach mufflers to muffler support tubes, make sure the front muffler is positioned as far forward in its brackets slot as possible. This will eliminate any possible contact between the mufflers.

- Tighten muffler clamp bolts to 45-60 ft-lbs (61-81 Nm). Tighten nuts that attach mufflers to muffler support tube snugly.

NOTE

Due to the increased diameter of these mufflers (as compared with original equipment), some realignment of headpipes is usually required. It is recommended to replace exhaust port gaskets, Part Number 65324-83A, to avoid the tendency of headpipes to return to original position when retightened.

Noise Emission Warranty

Gabilan Manufacturing, Inc. warrants that these mufflers, at the time of sale, meet all applicable United States E.P.A. Federal noise standards. This warranty extends to the first person who buys these mufflers for purposes other than resale, and to all subsequent buyers. Warranty claims should be directed to an authorized Harley-Davidson Dealer.

Tampering Prohibition

Federal law prohibits any modification to this exhaust system which causes the motorcycle to exceed the Federal noise standard. Use of the motorcycle with such a modified exhaust system is also prohibited.

CAUTION

This product should be checked for repair or replacement if the motorcycle noise has increased significantly through use. Otherwise, the owner may become subject to penalties under state and local ordinances.

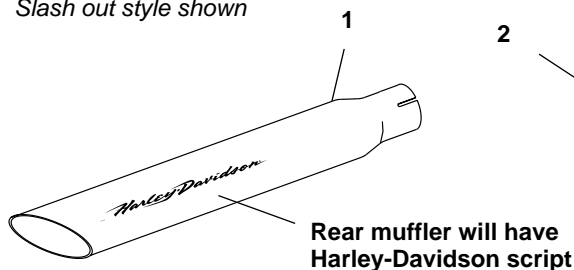


Service Parts

Part No. 80104-99 & others | Date 06/00

Dyna Glide Slip-on Mufflers

Note:
Slash out style shown



i01103

Item	Description	Part No.
1	Muffler (front)	
	Slash out, chrome	80166-99
	Slash out, black	80311-99
	Slash down, black	80314-99
	Slash down, chrome	80364-99
2	Muffler (rear)	
	Slash out, chrome	80167-99
	Slash out, black	80312-99
	Slash down, black	80315-99
	Slash down, chrome	80365-99
3	Kit Numbers 80104-99, 80366-99	
	Muffler clamps (2)	65283-94
	Kit Numbers 80313-99, 80316-99	
	Muffler clamps (2)	65296-95