



INSTRUCTIONS

-J00012

REV. 2005-05-11

CONSOLE INSERTS

GENERAL

This Instruction Sheet contains installation procedures for decorative console inserts.

Additional Parts Required

WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

NOTE

This instruction sheet references Service Manual information. A Service Manual for your model motorcycle is available from a Harley-Davidson Dealer.

PREPARE MOUNTING SURFACES

1. Carefully remove all pieces from the package. Without removing adhesive backing, place each of the inserts in its intended mounting location.

NOTE

In the following step, make certain you do not remove any trim that is not being replaced and be careful not to scratch/damage the surfaces around the trim being removed.

2. Remove original trim and clean area with mineral spirits to remove old adhesive.
3. Clean mounting surfaces with denatured alcohol and clean paper towels. DO NOT USE RAGS. If a silicone based protectant has been used on the motorcycle, you will need to clean the dash several times with denatured alcohol. Use a new piece of paper towel each time you clean the console.

INSTALLING LEATHER INSERTS

NOTE

Make certain you align ignition switch inserts so they indicate switch positions accurately. Always press the insert into place working from one of the outside edges. Never press or install two ends of an insert and then press or smooth the insert from the middle.

1. Align one half of the insert and while holding the insert in position remove backing from other half and press insert into place. The tape backing has been cut for easier installation.
2. Remove backing from remaining half and press into position.

3. When all insert pieces are in place, use a soft polishing cloth and press them firmly in place.

CARE OF LEATHER INSERTS

Clean and dress leather inserts with HARLEY-DAVIDSON LEATHER DRESSING, Part Number 98261-91V, every three months or as needed.

NOTE

Harsh chemicals like brake fluid, wheel cleaners, winter fuel conditioners, antifreeze, etc. will attack the surface of the leather insert. Clean immediately if these chemicals come in contact with the leather insert.

INSTALLING EPOXY AND METAL INSERTS

NOTE

Make certain you align ignition switch inserts so they indicate switch positions accurately. Never press or install two ends of an insert and then press or smooth the insert from the middle. Installing two ends and pressing from the middle will stretch and possibly fracture the insert.

To prevent buckling due to contraction and expansion and to aid adhesive bonding, make certain the inserts and their mounting surfaces are at 80-100 degrees F (27-37 degrees C) during installation. Use a hair dryer or heating pad to heat the inserts.

CAUTION

Do not use a heat gun. Extreme heat can cause the inserts to melt. (00374a)

NOTE

Remove console following Service Manual procedures and apply heat to mounting surfaces and inserts with console on work bench away from fuel tank and other fuel system components.

WARNING

Do not use heating devices on or near fuel system. Gasoline is extremely flammable and highly explosive, which could result in death or serious injury. (00376a)

1. With inserts and their mounting surfaces at 80-100 degrees F (27-37 degrees C), remove tape backing from inserts with a tweezers.
2. Carefully place the inserts in position. Where necessary, gently bend the insert so it conforms to the console.
3. When all insert pieces are in place, use a soft polishing cloth and press them firmly in place.

NOTE

On **epoxy inserts**, after removing the inserts from the package and removing the vinyl protective covering, the insert surface may have what appear to be water spots or hair-like marks. These marks will disappear when you heat the inserts **during installation** or allow the inserts to warm in the sunlight.

CARE OF EPOXY AND METAL INSERTS

Inserts may be cleaned with any non-abrasive furniture polish.

CAUTION

Do not spray polishes or cleaners directly on the inserts. The solvents in the polish can seep into and loosen the adhesive holding the insert. Spray polishes or cleaners on a cloth and then wipe and polish the insert with the cloth. Do not use abrasive cleaners which could scratch the surface of inserts. (00359b)

NOTE

Harsh chemicals like brake fluid, wheel cleaners, winter fuel conditioners, antifreeze, etc. will attack the surface of the insert. Clean immediately if these chemicals come in contact with the leather insert.

