



# INSTRUCTIONS

-J04876

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## SPORTSTER EXHAUST HEAT SHIELDS

### GENERAL

#### Kit Number

65400137, 65400143, 65400404, 65400422

#### Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of [www.harley-davidson.com](http://www.harley-davidson.com) (English only).

#### Kit Contents

See Figure 2 and Table 1.

There are no service parts available with this kit.

#### ▲ WARNING

The rider's safety depends upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00308a)

#### NOTE

A service manual for the year and model motorcycle is available from a Harley-Davidson Dealer.

### INSTALLATION

#### Remove Original Equipment (OE) Heat Shields

1. Allow the motorcycle to cool.
2. Identify the position of the OE clamp screws securing the heat shields to the exhaust pipes.

#### NOTE

The clamp screws are positioned on either side of the exhaust pipe for clearance.

3. See Figure 1. Open the heat shield clamps (1) and spread the bands to remove front and rear heat shields (2) from the exhausts. Retain the heat shield clamps

#### Install Heat Shields

1. See Figure 2. Matching the OE position of the heat shield clamps, open the clamps bands and thread the bands through the brackets of the front (1) and rear (2) heat shields.

2. Spread the band around the exhaust pipes and push the end of the bands to engage the clamp screws. Tighten to hold the heat shields in place.
3. Adjust the shields and heat shield clamps to access clamp screws and to avoid contact with other components.

#### NOTICE

Wipe all fingerprints off of exhaust system components after installation and before starting engine. Oil from hands can leave permanent marks on exhaust system finish. (00346a)

4. Tighten the heat shield clamp screws.

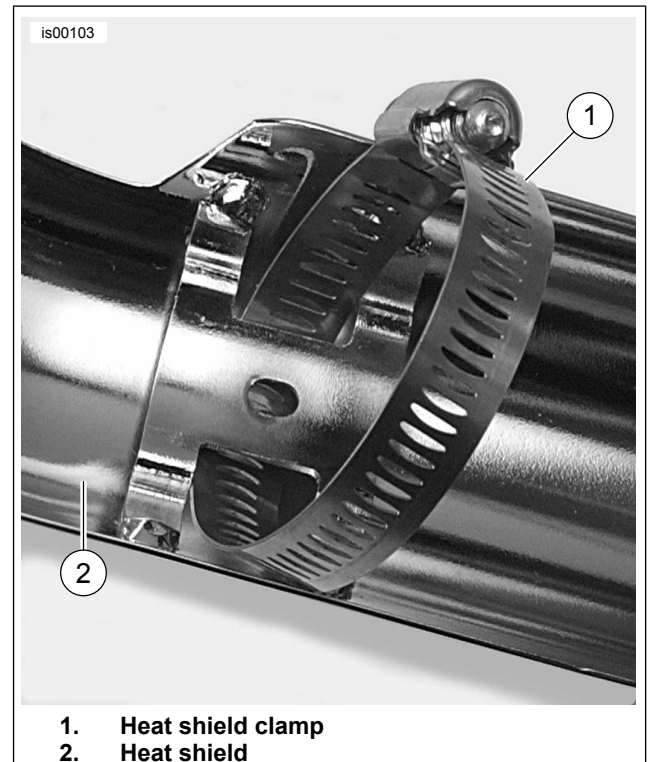


Figure 1. Heat Shield Clamp and Heat Shield

# SERVICE PARTS

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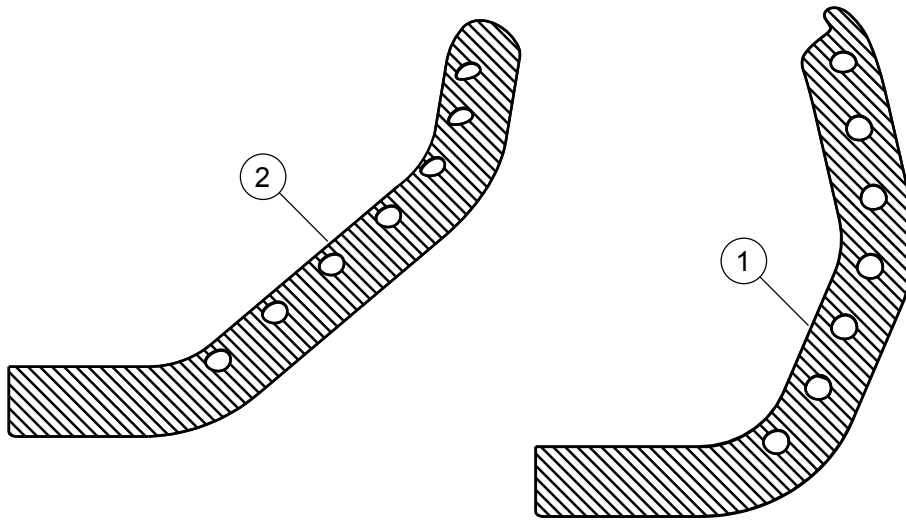


Figure 2. Service Parts: Sportster Exhaust Heat Shields

Table 1. Service Parts Table

Item	Description (Quantity)	Part Number
1	Drilled exhaust heat shield, front	Not Sold Separately
2	Drilled exhaust heat shield, rear	Not Sold Separately