

INSTRUCTIONS

-J00768 REV. 1-7-97

Kit Numbers 65331-97 and 65343-97

MUFFLER ENDCAP KIT

General

These kits are designed for installation on all Harley-Davidson Touring Mufflers and Softail exhaust systems with the following Part Numbers:

65976-96 1995 & later FLT models **65255-96** 1985-1994 FLT models

65281-96 1986 & later Softail models (dual exhaust) **65979-96** 1986 & later Softail models (2 into 1 exhaust)

NOTE

Each kit contains one (1) endcap and one hardware pack, therefore, two kits may be needed to complete your exhaust system (2 into 1 exhaust only needs one). Part No. 65331-97 contains 6 in. slash cut endcap; Part No. 65343-97 contains 8-3/4 in. slash cut endcap.

QTY DESCRIPTION PART NO.
1 Hardware kit, contains following: 65315-96

(3) Counter sunk screws

(3) U-nuts

1 Endcap

All Service Parts are listed above.

Installation

AWARNING

Do not work on a hot exhaust system. Wait until system has cooled to avoid burns.

NOTE

Install endcaps on mufflers before installing mufflers on vehicle. A rawhide mallet or similar tool should be used to drive the end caps onto the muffler bodies. This is due to a tight fit which reduces carbon tracking and adds durability to the end cap joint.

 See Figure 1, View A. Slide the three U-nuts onto the bosses of the inner cup on the muffler.

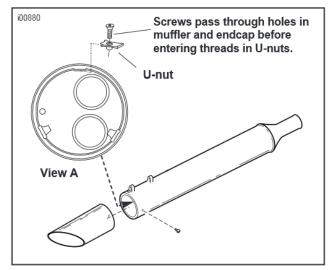


Figure 1. Installing Endcap

- Slide endcap onto muffler body being careful to align holes in endcap with U-nuts.
- Install the three countersunk screws and tighten screws securely.
- Wipe endcap and muffler to remove fingerprints and any other oils or dirt.

ACAUTION

Failure to completely clean system will cause oil from hands to permanently burn into chrome finish.

Install muffler following the Instruction Sheet included in the muffler or exhaust system kit.