



# INSTRUCTIONS

-J05420

REV. 2011-09-30

## PREMIUM AMERICAN FLAG KIT

### GENERAL

#### Kit Number

61400074

#### Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of [www.harley-davidson.com](http://www.harley-davidson.com) (English only).

#### NOTE

*Flags are not intended for highway use. The construction of these flags will not hold up to the wind speeds seen at highway speeds. These flags are designed for parade use only.*

#### Kit Contents

See Figure 1 and Table 1.

### INSTALLATION

#### NOTES

- *This kit will only fit 1/2" round bar luggage racks.*
- *The aluminum strip marked with a "B" included in kit is used on painted luggage racks. The aluminum strip marked with a "C" is used on chrome luggage racks.*

1. See Figure 1. Select aluminum strip "B" (6) or "C" (7) from kit based on luggage rack finish.
2. Form aluminum strip on luggage rack until a "C" shape is achieved. Install on luggage rack in desired location.
3. Place spring clip (8) over formed aluminum strip.
4. Install flag to underside of mast (as shown).

#### NOTE

*Top clamp (5) has one hole. Bottom clamp (9) has two holes.*

5. Place top and bottom clamp into position over spring clip.
6. Place mast assembly into hole in top clamp.
7. Install small screw (10) from kit in bottom clamp.
8. Install large screw (11) into bottom clamp and screw to mast.
9. Holding flat area of mast (A) with wrench, tighten large screw to 120 **in-lbs** (13.6 Nm).
10. Tighten small screw to 15 **in-lbs** (1.7 Nm). Make sure both screws have been tightened to their proper torque.



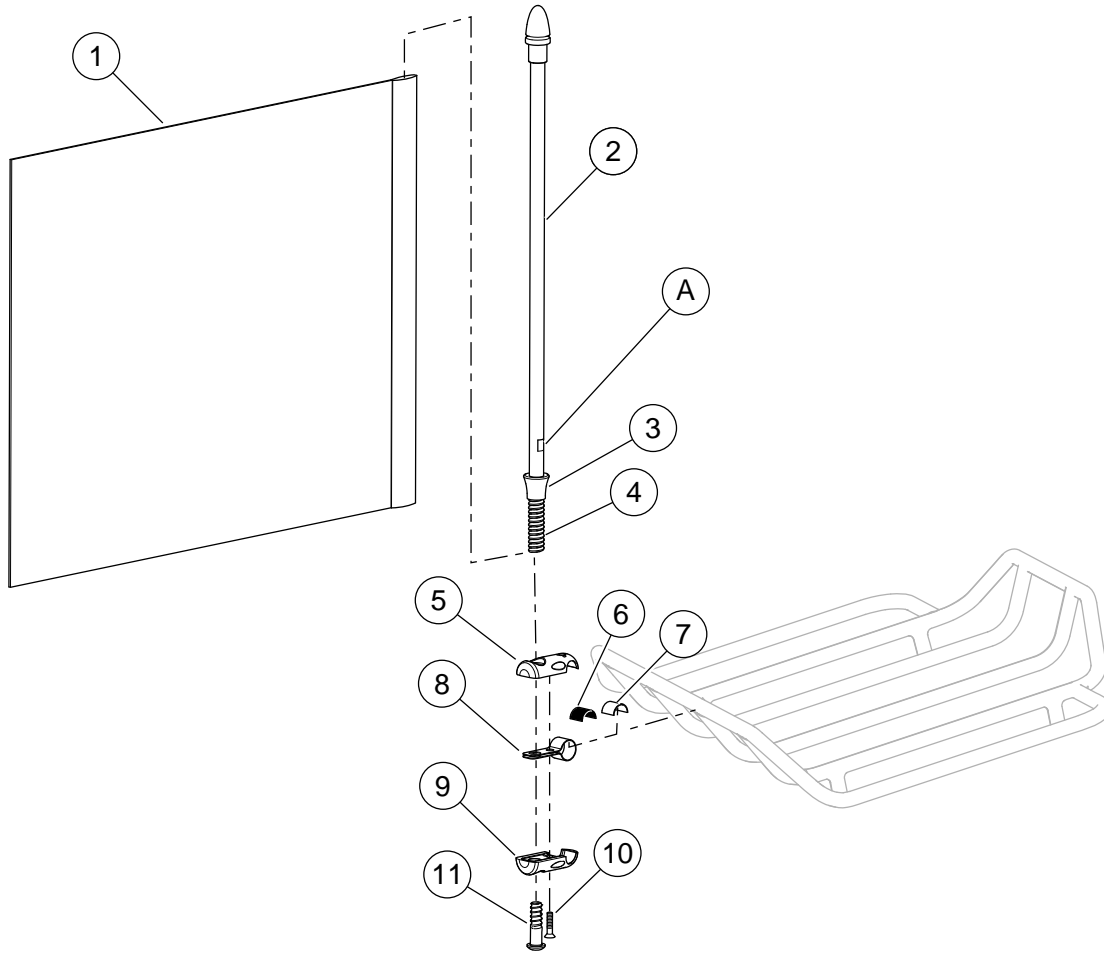


Figure 1. Service Parts: Premium American Flag Kit

Table 1. Kit Contents

Item	Description (Quantity)	Part Number
1	Flag	94625-98
2	Mast	Not Sold Separately
3	Flag support	Not Sold Separately
4	Spring	Not Sold Separately
5	Top clamp	Not Sold Separately
6	Aluminum strip marked "B"	Not Sold Separately
7	Aluminum strip marked "C"	Not Sold Separately
8	Spring clip	Not Sold Separately
9	Bottom clamp	Not Sold Separately
10	Screw, small	Not Sold Separately
11	Screw, large	Not Sold Separately

