



# INSTRUCTIONS

-J05774

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## AIR CLEANER COVER INSERT

### GENERAL

#### Kit Numbers

61300217, 61300218, 61300223, 61300224, 61300254, 61300542

#### Models

For model fitment information, see the P&A Retail Catalog or the Parts and Accessories section of [www.harley-davidson.com](http://www.harley-davidson.com) (English only).

#### Additional Parts Required

Separate purchase of LOCTITE® 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (blue) (part no. 99642-97) or equivalent is required for proper installation of this kit.

#### Kit Contents

See Figure 1 and Table 1.

### PREPARATION

- See Figure 1. Remove original equipment (OE) insert (A or B) from the air cleaner cover.
  - Style "A"**: Pull on front edge of trim to release 3M™ Dual Lock™ Reclosable Fastener. Do not remove fastener from the air cleaner cover.
  - Style "B"**: Push a thin-blade putty knife between trim and air cleaner cover while pulling trim away from cover. Remove all tape and adhesive residue from the air cleaner cover.
- Remove screw (C). Air cleaner cover and gasket do not require removal.

### INSTALLATION

- Style "A"**: The original Dual Lock fastener on the air cleaner cover is compatible with the new components.
- Style "B"**:
  - See Figure 1. Thoroughly clean area (D) with a 50:50 mix of rubbing alcohol and water. Allow to dry completely.
  - Leave Dual Lock fastener halves attached. Remove tape protecting adhesive.
  - Visually align trim plate (3) with cover and press firmly in fastener area (D) to secure. Hold for 30 seconds.
  - Remove trim plate.

#### NOTE

Verify that seal (F) has not become dislodged.

- Apply LOCTITE 243 MEDIUM STRENGTH THREADLOCKER AND SEALANT (blue) to threads of screw (C).
- Install trim plate (3) and gasket (4) with original screw (C). Tighten to 4.1–6.8 N·m (36–60 in-lbs). Press firmly in area of Dual Lock fastener (D) to secure.
- Install the decorative insert (2) with screws (1). Tighten securely.

### SERVICE PARTS

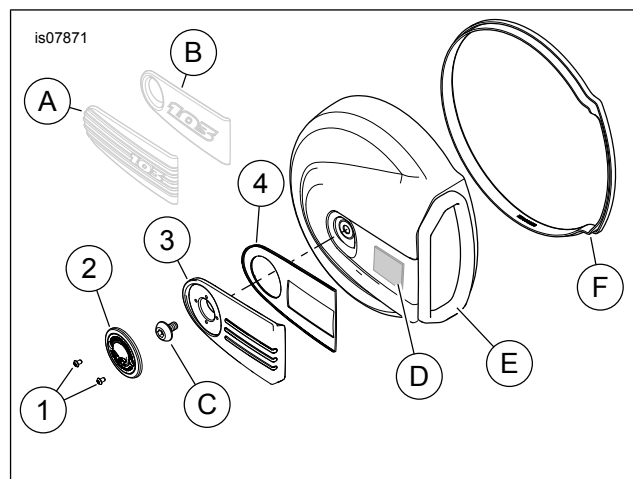


Figure 1. Service Parts: Air Cleaner Trim Kit

Table 1. Service Parts: Air Cleaner Trim Kit

Item	Description (Quantity)	Part Number
1	Insert screw, 8-36 x 1/4, Torx® (2)	10500039
2	Decorative insert	Not Sold Separately
3	Trim plate	Not Sold Separately
4	Gasket	Not Sold Separately
<b>Items mentioned in text but not provided.</b>		
A	Original trim retained with Dual Lock fastener	
B	Original trim retained with double-sided tape	
C	Screw	
D	Dual Lock fastener	
E	Air cleaner cover assembly	
F	Seal	

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Many Harley-Davidson® Parts & Accessories are made of plastics and metals which can be recycled. Please dispose of materials responsibly.

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