



# INSTRUCTIONS

-J03628

REV. 2007-03-08

## CHROME INNER PRIMARY HOUSING

### GENERAL

#### Kit Number

60792-06A, 60794-06A, 60815-08

#### Models

For model fitment information, please see the P&A Retail Catalog or the Parts and Accessories section of [www.harley-davidson.com](http://www.harley-davidson.com) (English only).

#### Additional Parts Required

Proper installation of this kit requires separate purchase of the additional following parts: Primary Cover Gasket (60547-06), O-ring (27444-00Y), and in kit 60794-05 only, Tower Gasket (63869-06). See an authorized Harley-Davidson dealer to purchase these parts.

### WARNING

**The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)**

#### NOTE

*This instruction sheet references Service Manual information. A Service Manual for your model motorcycle is required for this installation and is available from a Harley-Davidson Dealer.*

### Kit Contents

Table 1. Kit Contents

Description (Quantity)	Part Number
Chrome Inner Primary Housing	Not Sold Separately
Sealing fastener (5)	786A

### INSTALLATION

#### NOTES

*Whenever the sealing fasteners are loosened or removed, they must be replaced. Always replace using Harley-Davidson® Original Equipment sealing fasteners, part number 786A. Do not use part number 786.*

*The primary housing included in this kit installs in the same manner as the stock inner primary housing, with the following exception: Use the five sealing fasteners included with this kit. Install and tighten fasteners to the torque specified below.*

*Remove the chain tensioner anchor plate, bolt and screws from the stock inner primary housing after it has been removed, then install it on the chrome inner primary housing. See the appropriate Service Manual for the proper tightening procedure and torque specifications.*

1. See the Drive section of the appropriate Service Manual, and remove the stock inner primary housing. Clean the internal threads in the crankcase and transmission case where the sealing fasteners were removed using a wire brush. Install the chrome inner primary housing as indicated below.

Replace the five stock sealing fasteners with the five bolts included in this kit. Put a light coat of primary oil under the sealing fasteners and then tighten to 23-25 ft-lbs (31-34 Nm).

