



INSTRUCTIONS

-J02042

REV. 5-27-03

Kit Numbers 52059-97A, 52918-98A, 52934-98A, 52981-98A, and 51102-01A

FLHR SEATS

General

Kits 52981-98A and 51102-01A fit 1997 and later FLHR and 1998 and later FLHRCI model motorcycles.

Kits 52059-97A and 52918-98A are designed for installation on 1997 and later FLHR and 1997 and later FLHT motorcycles with trim piece kit number 52447-96 installed.

Kit 52934-98A fits 1997 and later FLHR, and FLHRCI motorcycles. This kit also fits 1997 and later FLHT and 1998 FLTR when installed with trim piece kit number 52447-96.

See Service Parts illustration for kit contents.

4. Remove rear bracket from pillion by removing two bolts. Install rear bracket with bolts on new seat.
5. Remove seat mounting studs securing rider seat to fender. Remove seat from motorcycle.
6. Install new seat making certain that bracket on front of seat fully engages into seat mounting tab on frame.
7. Secure seat onto rear fender using nylon washer and screw (with lockwasher) removed in step 3.

Installation

CAUTION

When performing the following installation procedures, be cautious not to scratch painted surfaces (fender, tank, etc.) with metal seat tabs or tools.

1. Remove left saddlebag from motorcycle. Save all hardware for reinstallation. Remove existing grab strap from left side of vehicle by removing bolt and forward saddlebag mounting bracket. Note the mounting orientation of the grab strap, saddlebag mounting bracket and hardware for installation of the new grab strap.
2. Secure new grab strap to left side of vehicle by reassembling forward saddlebag mounting bracket and bolt to vehicle in same orientation as they were removed. Tighten bolt enough to hold assembly in place.
3. Remove screw (with lockwasher) and nylon flat washer from rear of passenger pillion. Pull pillion rearward to remove pillion from motorcycle. Retain screw (with lockwasher) and nylon washer.

WARNING

After installing seat, pull upward on front of seat to be sure it is in locked position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070a)

8. Remove right saddlebag from motorcycle. Save all hardware for reinstallation. Remove existing grab strap from right side of vehicle by removing bolt and forward saddlebag mounting bracket. Note the mounting orientation of the grab strap, saddlebag mounting bracket and hardware for installation of the new grab strap.
9. Secure new grab strap to right side of vehicle by reassembling forward saddlebag mounting bracket and bolt to vehicle in same orientation as they were removed. Tighten bolts on each side of grab strap.
10. Reposition saddlebags (left and right) into place and secure by using original bail studs.
11. Tighten forward saddlebag mounting bolts to 10 ft-lbs.



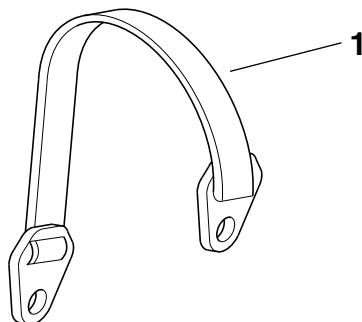
Service Parts

Part No. See list above

Date 05/03

FLHR Seats

sp52585



Item	Part No.	Description
1	51627-98	Grab strap on kit 52059-97A
1	51779-98	Grab strap on kit 52918-98A
1	51196-94	Grab strap on kit 52934-98A
1	51627-98	Grab strap on kit 52981-98A
1	51104-01	Grab strap on kit 51102-01A