



# INSTRUCTIONS

-J02459

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## CHROME BILLET SEAT MOUNTING BRACKET KIT

### GENERAL

#### Kit Number

51804-02

#### Models

This Bracket Kit is a direct replacement for the screw-attached seat brackets found on **most** original equipment (O.E.) or Genuine Motor Accessory seats. This kit **does not** fit seats with riveted-on brackets.

Refer to the Parts Catalog for your model vehicle or see a Harley-Davidson Dealer to determine if this Bracket Kit will fit your application.

#### Kit Contents

See Figure 1 and Table 1.

### INSTALLATION

1. Refer to the Owner's Manual and follow the instructions given to remove the seat.
2. Remove and save the screws and lockwashers fastening the original bracket to the bottom of the seat.
3. Fasten the **new** bracket (1) to the bottom of the seat using the screws (A) and lockwashers (B) removed in the previous step.  
Tighten the screws to 10 ft-lbs (13.5 Nm).

4. Refer to the Owner's Manual and follow the instructions given to re-install the seat, using the **new** screw (2) and lockwasher (3) from the kit.  
Tighten the screw to 20-40 **in-lbs** (2.3-4.5 Nm).

### SERVICE PARTS

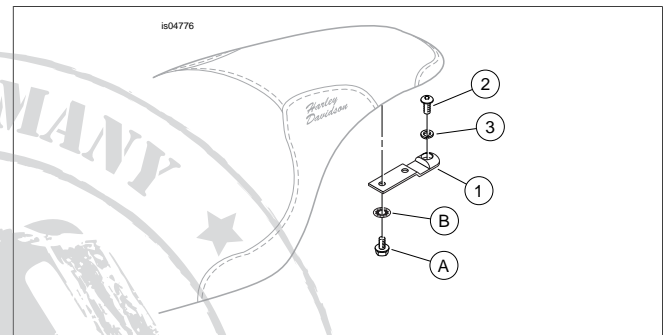


Figure 1. Service Parts, Billet Chrome Seat Bracket Kit

Table 1. Service Parts

Item	Description (Quantity)	Part Number
1	Seat mounting bracket, billet	Not sold separately
2	Button head screw (chrome)	94386-92T
3	Split lockwasher (bright finish)	7036
<b>Items mentioned in text, but not included in kit.</b>		
A	Original screw	
B	Original lockwasher (some applications)	

### WARNING

**After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070b)**