



INSTRUCTIONS

-J01437

REV. 06-14-2005

Kit Numbers 51611-99 and 51544-01A

XL 2-UP SEAT

General

This kit is for installation on 1983- 2003 XL model motorcycles. See Service Parts Illustration for kit contents.

Removal of Stock Seat

1. Remove screw (8) to detach rear seat mounting bracket from fender.
2. Slide seat rearward to unhook front of seat from frame, then remove seat.
3. If equipped with a grab strap, remove hardware that holds it in place and remove strap.

Installation of Seat Kit

For 1996 and earlier models:

CAUTION

Make certain you select the correct kit screw in step 1. Attempting to install a coarse threaded screw in a fine threaded hole, or vice versa, will damage threads.

1. See Service Parts illustration. Secure grab strap (2) from kit to fender using washer (7) and appropriate screw (6) below:
On 1995 and earlier models use 1/4-28 (fine) screw.
On 1996 and later models use 1/4-20 (coarse) screw.
2. Attach rear mounting bracket (10) to bottom of seat as shown with screws (11).
3. Slide seat into position until front of seat engages frame, then secure bracket to fender with screw (8) using guide washer (3) between bracket and fender with the small washer diameter facing upwards. The guide washer will center the screw in the bracket hole and serve as a washer to protect the fender. Discard items 4 and 5 from kit.

WARNING

After installing seat, pull upward on front of seat to be sure it is in locked position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070a)

NOTE

For 1997 and later 883 models equipped with solo seats, a retention nut and washer must be installed into the fender hole, covered with a plastic cap, where the rear seat bracket will be attached. A cable strap is included to aid in this installation.

For 1997 and later models:

CAUTION

Make certain you select the correct kit screw in step 1. Attempting to install a coarse threaded screw in a fine threaded hole, or vice versa, will damage threads.

1. Secure grab strap (2) from kit to fender using washer (7) and appropriate screw (6) below:

On 1996 and later models use 1/4-20 (coarse) screw.

2. **On 1997 and later 883 models equipped with solo seats**, remove plastic cap from hole in fender where the rear seat bracket will be attached.

Place retention nut (5) over cable strap (9) so wide end of nut rests on eye of cable strap. Thread cable strap up under fender and through fender hole. Pull up on cable strap to hold nut snug against underside of fender.

With rib on retention nut seated into notch in fender hole, slide retention washer (4) into place from the rear. This will lock the retention nut in place.

All other XL models, discard Items 3, 4 and 5 and skip to Step 3.

3. Attach rear mounting bracket (10) to bottom of seat as shown with screws (11).
4. Slide seat into position until front seat tab engages frame, then secure rear seat bracket to fender with screw (8).

WARNING

After installing seat, pull upward on front of seat to be sure it is in locked position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070a)

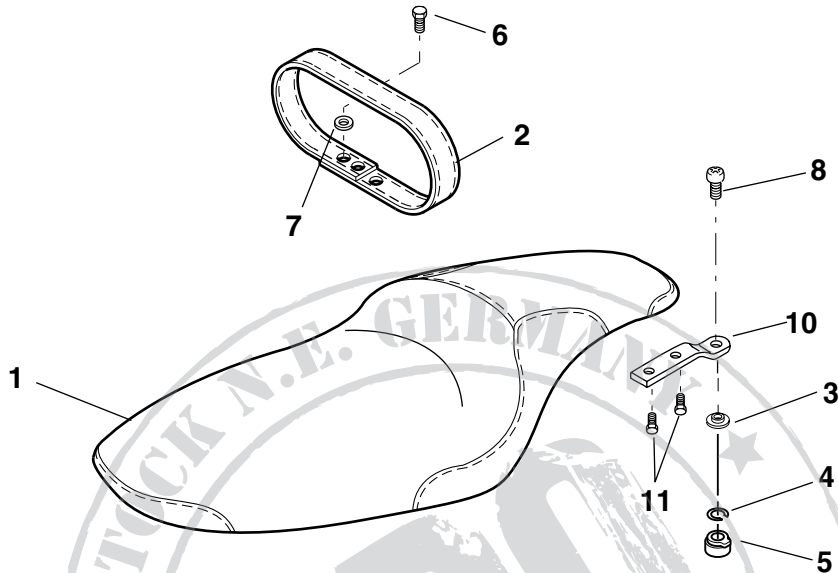


Service Parts

Part No. 51611-99 & 51544-01A | Date 06/05

XL 2-UP SEAT

sp52918-98



| Item | Description | Part No. | Item | Description | Part No. |
|------|---|---------------------|------|----------------------------|----------|
| 1 | Seat | Not sold separately | 6 | Screw, 1/4-28 (fine) | 3765 |
| 2 | Kit Number 51611-99 Grab strap | 53033-98 | 6 | Screw, 1/4-20 (coarse) | 941 |
| | Kit Number 51544-01A Grab Strap | 51176-96B | 7 | Washer | 6036 |
| 3 | Guide washer (1996 & earlier models) | 7487 | 8 | Screw (stock, reuse) | |
| 4 | Retention washer (1997 & later XL883 models) | 7489A | 9 | Cable strap (not pictured) | 10039 |
| 5 | Retention nut (1997 & later XL883 models) | Not sold separately | 10 | Mounting bracket | 51652-97 |
| | | | 11 | Screws (2) | 3574 |

NOTE
Illustration shows a generic style seat.

NOTE
Items 4 and 5 are part of Seat Nut Kit 59768-97.