



INSTRUCTIONS

-J05920

2014-02-24

FORK TUBE AND STEERING STEM COVERS

GENERAL

Kit Number

45800053, 45800056

Models

XG500, XG750

▲ WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

Kit Contents

See Figure 2 and Table 1.

INSTALLATION

Fork Tube Covers

1. See Figure 1. Remove the OE rubber fork tube covers.
2. Verify the fork tube top (2) is flush with the top surface of the triple clamp.
3. Push the fork tube cover (1) into the fork tube checking that the bar and shield in in the preferred position.
4. Repeat steps for the other side.

REMOVAL

Fork Tube Covers

1. See Figure 1. Fork tube covers (1) can be removed with a standard small screw driver. Use care not to scratch the surface of the covers or the paint finish the triple clamp.
2. Repeat steps for the other side.
3. To install the covers follow the installation instructions in this document.
4. Repeat steps for the other side.

INSTALLATION

Steering Stem Cover

1. See Figure 1. Clean the steering stem (3) and bolt area with a 50/50 mixture of isopropyl alcohol and distilled water. Allow to dry thoroughly.
2. Remove the adhesive tape paper (4).

3. Turn the steering stem cover (5) over so the adhesive side is facing down. Center the cover so the notch is forward. Press firmly in place to be sure it is securely adhered.

REMOVAL

Steering Stem Cover

1. See Figure 1. Steering stem cover (5) can be removed with a small standard screw driver. Use care not to scratch the surface of the covers or the paint finish the triple clamp.
2. Clean adhesive tape residue from the cap and steering stem with a 50/50 mixture of isopropyl alcohol and distilled water. Allow to dry thoroughly.
3. Apply silicone RTV (H-D part number 99650-02 or equivalent) to the bottom of cap and follow previous steps as needed for installation.

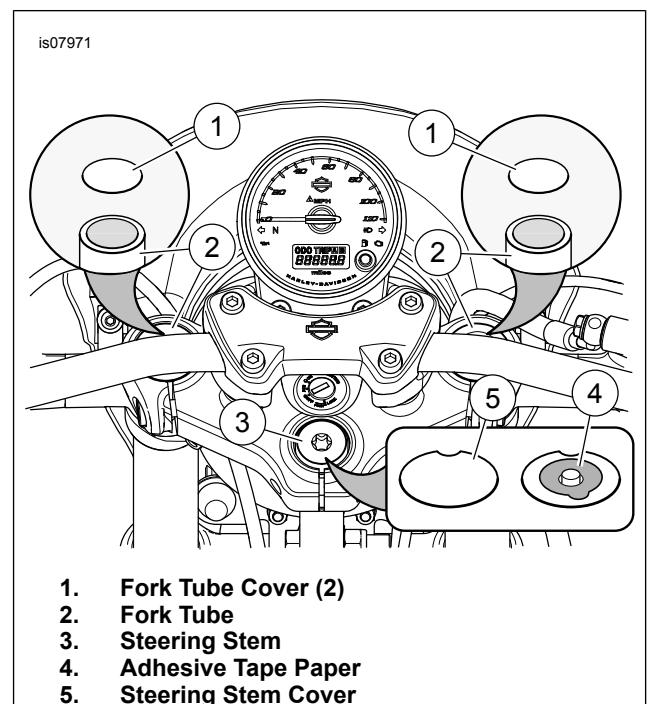


Figure 1. Fork Tube and Steering Stem Covers



SERVICE PARTS

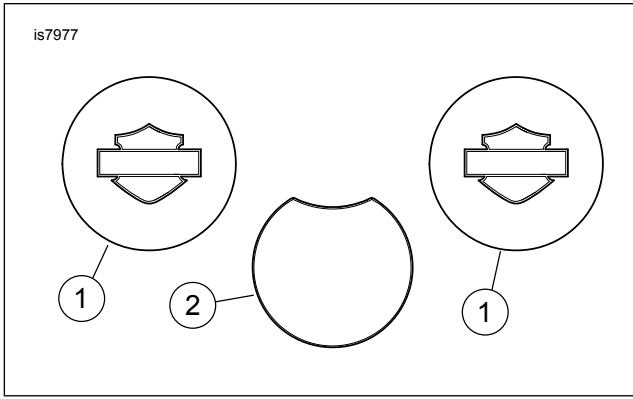


Figure 2. Service Parts, Fork Tube and Steering Stem Covers

Table 1. Service Parts: Fork Tube and Steering Stem Covers

tm	Description (Quantity)	Part Number
1	Fork Tube Cover, Chrome (2)	Not Sold Separately
	Fork Tube Cover, Black (2)	Not Sold Separately
2	Steering Stem Cover, Chrome (1)	45800055
	Steering Stem Cover, Black (1)	45800058