INSTRUCTIONS

-J04052 2012-10-18

FRONT REAPER WHEEL KITS

GENERAL

A WARNING

Install only wheels and installation kits approved for your model motorcycle. Contact a Harley-Davidson dealer to verify fitment. Mismatching wheels and installation kits or installing wheels not approved for your model can cause loss of control, which could result in death or serious injury. (00610c)

Kit Numbers

40778-08, 40790-09, 40779-08, 41983-08, 43300198

Models

For model fitment information, see the P&A Catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

NOTE

Accessory hub caps are not compatible with this wheel.

Kit Contents

See the Service Parts section for kit contents.

Additional Parts Required

These kits include the custom wheel only. Some kits also include a hub cap. The wheel installation kit must be purchased separately from a Harley-Davidson dealer. Refer to the Service Parts page for a complete description and part numbers for these items.

Proper installation of this kit requires the separate purchase of the following parts which are available at a Harley-Davidson dealer:

- Wheel Installation Kit (See Table 3 through Table 8 to determine required installation kit.)
- Brake Disc Screws (See Figure 1 and Table 1.)
- Wheel Bearing Remover and Installer (94134-09A)
- For Kit 40790-09 on 2004-2008 Touring models, separate purchase of tire 43371-07 is required. For 2009 and later models, tire 44026-09A is required.
- For Kit 40790-09 on 2004-2007 models, separate purchase of two brake rotors (44343-01) is required. For 2008-later models the separate purchase of two stock brake rotors (44553-06A) or two polished brake rotors (41500012) is required.
- For Kit 41983-08 and 43300198 on 2006 and Later Dyna models (except FXDWG and FXDF), separate purchase of stock brake disc (44553-06A) or polished brake rotor (41500012) is required.

Recommended Parts

It is recommended that a floating brake rotor for kit 40779-08 be purchased separately if objectionable brake noise is experienced from the brake rotor. Refer to the P&A Catalog Parts and Accessories section of or the www.harlev-davidson.com for part numbers.

The following Harley-Davidson Genuine Motor Accessories are recommended for proper maintenance and cleaning:

- Harley[®] Bright[™] Chrome Cleaner (94683-99) (Not for use on kit 43300198)
- Harley[®] Glaze[™] Polish and Sealant (99701-84)
- Harley[®] Wheel and Spoke Brush (43078-99)
- Harley-Davidson® Wheel and Tire Cleaner (94658-98)
- Harlev[®] Preserve™ Bare Aluminum Protectant (99845-07)

▲ WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

NOTE

This instruction sheet references service manual information. A service manual for your model motorcycle is required for this installation and is available from a Harley-Davidson dealer.

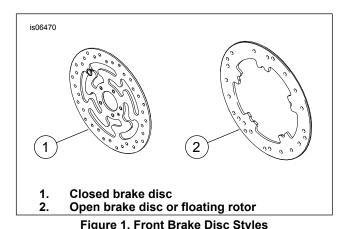


Table 1. Front Disc Hardware Fitment

Brake Disc	Hardware
	5 Stock disc screws (3655A)
	Chrome screw kit (46646-05) includes 5
	screws

Table 1. Front Disc Hardware Fitment

Brake Disc	Hardware
Open disc	5 Stock disc screws (3762M) and 5 disc
	washers (6966M)
NOTE: Models	s equipped with dual front brakes and models
boing oguinno	d with a whool with dual brake mounting our

NOTE: Models equipped with dual front brakes and models being equipped with a wheel with dual brake mounting surfaces require twice as many screws/washers (10 total screws or 2 chrome screw kits if available).

INSTALLATION

NOTE

Use plastic protectors on tire mounting tools and rim clamps when mounting a tire to a painted wheel.

When mounting tires, liberally use tire lube on the wheel and tire.

For tire removal, use plastic inserts between the rim and tire after breaking the bead to create a large enough gap for the rim clamps to get into.

NOTE

- Install short valve stem (43157-83A) included in the installation kit. Discard all other valve stems.
- Remove existing front wheel assembly. Save axle, axle nut, brake disc and wheel spacers for kit installation. For FXSTD Models: Discard tapered spacer. Refer to FRONT WHEEL in service manual.

NOTE

Install the primary bearing first using appropriate service manual and WHEEL BEARING REMOVER/INSTALLER.

For Kit 40778-08:

- For 2006 and later FXDWG Models: When correctly installed, the tire will be 2–5 mm (0.08–0.2 in) off of center, compared to the fender.
- The right side of the wheel has DOT markings.
- For 2006 and earlier FX Softail Models and 2007 and earlier FXDWG Models: The right side of the wheel is the primary bearing side.
- For 2007 and later FX Softail Models and 2008 and later FXDWG Models: The left side of the wheel is the primary bearing side.
- For FXSTS models: The right side is the brake disc side.
- For all other models: The left side is the brake disc side.

For Kit 40779-08:

 The left side of the wheel has cast-in markings in the hub pockets to identify it as the disc side and primary bearing side for installation.

For Kit 40790-09:

- For 2008 and later Touring Models: Install bearing shim (43903-08) from installation kit under the primary bearing during wheel assembly.
- The left side of the wheel has cast-in markings in the hub pockets to identify it as the disc side and primary bearing side for installation.

For Kit 41983-08 and 43300198:

- The left side of the wheel with the brake disc mounting tower and cast-in markings is the primary bearing side of the wheel.
- For 2008 and later Dyna models, install shim 41450-08 under the primary bearing.
- See Figure 2. Install valve stem assembly (L) on wheel. Refer to TIRES in service manual.

NOTICE

Do not re-use brake disc/rotor screws. Re-using these screws can result in torque loss and damage to brake components. (00319c)

- Assemble wheel installation kit components and brake disc(s) to wheel, using the appropriate service parts table. Refer to FRONT WHEEL in service manual.
- 4. For FXSTD Models: Install wheel kit and wheel spacer provided in installation kit in place of the tapered right side spacer discarded in Step 1. Refer to FRONT WHEEL in service manual. For FXSTS Models: Install the spacer provided in the installation kit between the stock left side spacer and the left fork. For all other models: Install previously removed wheel spacers. Refer to FRONT WHEEL in service manual.
- Install front wheel (1), stock axle and stock axle nut. Refer to FRONT WHEEL in service manual.

MAINTENANCE AND CLEANING

NOTE

Some wheel assemblies include plugs that have been installed in the openings between the brake disc mounting holes on one side of the wheel. Missing or damaged plugs can be replaced using the Wheel Plug Kit (44459-04).

Chrome parts must be maintained regularly to keep their original shine and luster.

- Clean heavily-soiled wheel surfaces using Harley-Davidson Wheel and Tire Cleaner, applied with the Harley Wheel and Spoke Brush.
- Thoroughly clean chrome with a good quality chrome cleaner, such as Harley Bright Chrome Cleaner.
- After cleaning and polishing, seal the finish with a good quality sealer, such as Harley Glaze Polish and Sealant.

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SERVICE PARTS

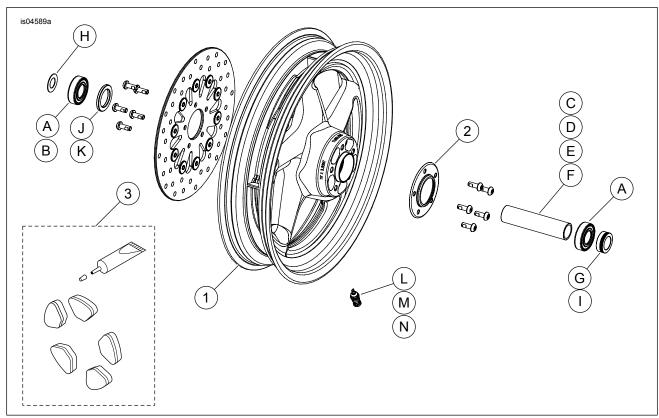


Figure 2. Front Reaper Wheel (21-inch wheel shown)

Table 2. Service Parts and Wheel Kit Contents

Kit	Item	Description (Quantity)	Part Number
40790-09, 41983-	1	Wheel	Not Sold Separately
09, 43300198			
	1	Wheel	Not Sold Separately
40779-08, 40778-08	2	Hub cap	43986-00
	3	Plug service kit (not included in kit)	44459-04

Table 3. FRONT 3/4 Inch Bearing Wheel Installation Kit (43833-07A)

FRONT 3/4 Inch Bearing Wheel Installation Kit	(43833-07A)		ITEM	(Quar	ntity (Jsed	and [Descri	ption)
Fitment	Wheel Size	Α	С	D	E	G	Н	ı	L	M
2000-2006 FLST and FLSTF (except 2006 FLSTFSE2) 16 x 3.0 in	2	0	1	0	0	0	0	*	*
2000-2006 FLSTC and FLSTN	16 x 3.0 in	2	0	1	0	0	0	1	*	*
2006 FLSTFSEi	17 x 3.5 in	2	0	1	0	0	0	1	*	*
2008-later FLSTSB	18 x 3.5 in	2	0	***	0	***	0	0	*	*
2000-2007 XL; 2000-2003 Dyna (except FXDWG)	19 x 2.5 in	2	0					0	*	*
2000-2007 XL; 2000-2003 Dyna (except FXDWG)	21 x 2.15 in	2	0	0	1	0	0	0	*	*
2000-2006 FXST/B/C; 2000-2005 FXDWG**	21 x 2.15 in	2	1	0	0	0	0	0	*	*
2000-2006 FXSTS**	21 x 2.15 in	2	1	0	0	0	1	0	*	*
2000-2006 FXSTD (Except FXSTDSE)**	21 x 2.15 in	2	1	0	0	1	0	0	*	*
Installation kits are designed to work with many differe		Α	Bear	ing, re	gular	(2)		9267		
and fitments. Contact a Harley-Davidson dealer to ver		С	Axle sleeve 43536-00						6-00	
and installation kits are both designed and approved for	or the motorcycle	D	Axle	sleev	е			4360	8-00	
they are being installed on.		Ε	Axle	sleev	е			4361	3-00	
NOTES:		G	Spac	er, ax	le			4091	0-00A	١
* See NOTE above valve installation step in INSTALLAT		Н	Spac	er, ax	le			4331	3-98	
which valve stem to use for your particular kit. Discard other valve stem(s).			Spac	er, wh	neel			4361	7-00 <i>P</i>	١
** The right side of the wheel is the primary bearing side for this fitment.		L	Valve	stem	ı, sho	rt		4315	7-83 <i>P</i>	١
*** See INSTALLATION section for separate hardware kit to be used for		М	Valve	stem	i, long]		4320	6-01	
FLSTSB models.										

Table 4. FRONT 1 Inch Bearing Wheel Installation Kit (43848-08A)

FRONT 1 Inch Bearing Wheel Installation Kit (43848-08A)		ITE	M (Qua	antity	Used a	and De	escript	tion)
Fitment	Wheel Size	Α	С	D	E	F	L	M
2000-2007 Touring	16 x 3.0 in	2	1	0	0	0	*	*
2004-2007 Touring	18 x 3.5 in	2	1	0	0	0	*	*
2004-2005 Dyna (except FXDWG)	19 x 2.5 in	2	0	0	0	1	*	*
2006-2007 Dyna (except FXDWG)	19 x 2.5 in	2	0	0	1	0	*	*

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Table 4. FRONT 1 Inch Bearing Wheel Installation Kit (43848-08A)

FRONT 1 Inch Bearing Wheel Installation Kit (4	13848-08A)	ITE	M (Qua	antity (Used a	nd De	escript	ion)	
Fitment	Wheel Size	Α	С	D	E	F	L	M	
2002-2007 VRSC	19 x 3.0 in	2	0	0	1	0	*	*	
2006-2007 FXDWG**	21 x 2.15 in	2	0	1	0	0	*	*	
2004-2005 Dyna (except FXDWG)	21 x 2.15 in	2	2 0 0 0 1		*	*			
Installation kits are designed to work with many different wheel styles and fit-			Bearir	9247					
ments. Contact a Harley-Davidson dealer to verify that the		С	Axle sleeve 435					3517-00	
tion kits are both designed and approved for the motorcyc	cle they are being	D	Axle s	leeve	43633-06				
installed on.		Е	Axle s	leeve	43641-01				
NOTES:		F	Axle s	leeve	43755	5-04			
* See NOTE above valve installation step in INSTALLATION to determine		L	Valve	stem,	43157-83A				
which valve stem to use for your particular kit. Discard other valve stem(s).		M	Valve	stem,	long		43206	6-01	
** The right side of the wheel is the primary bearing side f	or this fitment.								

Table 5. FRONT 25 mm Bearing Wheel Installation Kit (41455-08C)

FRONT 25 mm Bearing Wheel Installation Kit (4145	5-08C)	ITEI	VI (Qu	antit	y Use	ed an	d Des	script	ion)
Fitment	Wheel Size	Α	С	D	J	K	L	M	N
2008 Touring; 2009 and later FLHRC (non-ABS) and Trike (non-	16 x 3.0 in	2	0	1	0	1	*	*	*
ABS)		-	0	'	"	'			
2009 and later Touring (non-ABS)	17 x 3.0 in	2	0	1	0	0	*	*	*
2008 and later Touring (non-ABS)	18 x 3.5 in	2	0	1	0	**	*	*	*
2008 and later Dyna (except FLD, FXDWG and FXDF)	19 x 2.5 in	2	1	0	**	0	*	*	0
2008 and later VRSCAW, VRSCD, VRSCF and VRSCDX (non-	19 x 3.0 in	2	1	0	**	0	*	*	0
(ABS)		~	'	"		0			0
2009 and later Touring (non-ABS)	19 x 3.5 in	2	0	1	0	0	*	*	*
Installation kits are designed to work with many different wheel style	les and fitments.	Α	Bearing, regular (2) 9276						
Contact a Harley-Davidson dealer to verify that the wheel and in		С	Axle sleeve 41748-08						
are both designed and approved for the motorcycle they are be	ing installed on.	D	Axle sleeve 41900-08						
NOTES:		J	Bear	ing sl	nim**`	*	4145	80-0	
* See NOTE above valve installation step in INSTALLATION to c		K	Bear	ing sl	nim**	*	4390	3-08	
valve stem to use for your particular kit. Discard other valve ste		L	Valve	e ster	n, sho	ort	4315	7-83	4
** See NOTES for your wheel kit above the wheel assembly step in INSTALLA-		М	Valve	e ster	n, Ion	g	4320	6-01	
TION to determine if bearing shim is used for your particular whee	el kit and fitment.	N	Valve	e ster	n, pul	l thru	4099	9-87	
*** Bearing shim installed under the primary bearing.									

Table 6. FRONT 25 mm Bearing Wheel Installation Kit (43851-11A)

FRONT 25 mm Bearing Wheel Installation Kit (4385	51-11A)	ITE	M (Qu	ıantit	y Use	ed an	d Des	script	ion)
Fitment	Wheel Size	Α	С	G	Н	J	L	M	N
2007 and later FLSTC, FLSTN and FLS (non-ABS)	16 x 3.0 in	2	1	0	1	1	*	*	*
2008 and later FXDF	16 x 3.0 in	2	1	0	0	0	*	*	*
2007 and later FLSTF and FLSTFB (non-ABS)	17 x 3.5 in	2	1	0	0	0	*	*	*
2008 and later FLSTF and FLSTFB (non-ABS)	18 x 3.5 in	2	1	0	0	0	*	*	*
2008 and later FXDF; 2012 and later FLD	18 x 3.5 in	2	1	0	0	0	*	*	*
2007 and later FXS, FXST/B/C (non-ABS); 2008 and later	21 x 2.15 in	2	1	0	0	1	*	*	*
FXDWG***									
2007 FXSTD***	21 x 2.15 in	2	1	1	0	1	*	*	*
Installation kits are designed to work with many different wheel sty		Α	Bear	ing, r	egula	9276			
Contact a Harley-Davidson dealer to verify that the wheel and i		С	Axle	sleev	⁄e		4134	9-07	
are both designed and approved for the motorcycle they are be	ing installed on.	G	Spacer, axle 41504-07						
NOTES:		Н	Spac	er, a	kle		4169	5-07	
* See NOTE above valve installation step in INSTALLATION to		J	Bear	ing sl	nim**		4331	5-07	
valve stem to use for your particular kit. Discard other valve stem(s).		L	Valve	e ster	n, sho	ort	4315	7-83	4
** Bearing shim installed under the primary bearing.		М	Valve stem, long 43206-01					6-01	
*** The left side of the wheel is the primary bearing side for this	fitment.	N	Valve	e sten	n, pul	l-thru	4099	9-87	

Table 7. FRONT 25 mm Bearing ABS Wheel Installation Kit (41454-08B)

_				•		•				
FRONT 25 mm Bearing ABS Wheel Installation Kit (41454-08B)			EM (Quan	tity L	Ised	and I	Desc	riptio	n)
Fitment	Wheel Size	Α	В	С	D	J	K	L	M	N
2008 Touring and 2009 and later FLHRC with ABS	16 x 3.0 in	1	1	0	1	0	1	*	*	0
2009 and later Touring with ABS	17 x 3.0 in	1	1	0	1	0	0	*	*	*
2008 and later Touring with ABS	18 x 3.5 in	1	1	0	1	**	**	*	*	*
2012 and later Dyna with ABS (Except FLD, FXDWG and FXDF)	19 x 2.5 in	1	1	1	0	**	**	*	*	0
2008 and later VRSCAW, VRSCD, VRSCF and VRSCDX with ABS	19 x 3.0 in	1	1	1	0	**	**	*	*	0
2009 and later Touring with ABS	19 x 3.5 in	1	1	0	1	0	0	*	*	*

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Table 7. FRONT 25 mm Bearing ABS Wheel Installation Kit (41454-08B)

FRONT 25 mm Bearing ABS Wheel Installation Kit (41454	-08B)	IT	EM (C	Quan	itity l	Jsed	and	Desci	riptio	n)
Fitment	Wheel Size	Α	В	С	D	J	K	L	M	N
Installation kits are designed to work with many different when		Α	Bear	ing, i	regul	ar		9276	3	
fitments. Contact a Harley-Davidson dealer to verify that the wh		В	Bear	ing, <i>i</i>	ABS*	**		9252	<u> </u>	
ation kits are both designed and approved for the motorcycle	they are being	С	Axle	slee	ve			4174	8-08	
installed on.		D	Axle	slee	ve			4190	0-08	
NOTES:	Ì	J	Bear	ing s	him*	***		4145	80-0	
* See NOTE above valve installation step in INSTALLATION t		K	Bear	ing s	shim*	***		4390	3-08	
which valve stem to use for your particular kit. Discard other v		L	Valve	e ste	m, sh	ort		4315	7-83	A
** See NOTES for your wheel kit above the wheel assembly ste		M	Valve	e ste	m, lo	ng		4320	06-01	
ATION to determine which bearing shim to use for your partic	ular wheel kit	N	Valve	e ste	m, pı	ıll thr	u	4099	9-87	
and fitment.										
*** Red side of bearing must be installed toward the wheel. Th	e ABS bearing									
is primary.										
**** Bearing shim installed under the primary bearing.										

Table 8. FRONT 25 mm Bearing ABS Wheel Installation Kit (42400010)

FRONT 25 mm Bearing ABS Wheel Installation Kit (42400	010)	ITEM (Quantity Used and Description)										
Fitment	Wheel Size	Α	В	С	G	J	K	L	M	N		
2011 and later FLSTC, FLSTN and FLS with ABS	16 x 3.0 in	1	1	1	1	0	1	*	*	*		
2012 and later FXDF with ABS	16 x 3.0 in	1	1	1	0	0	0	*	*	*		
2011 and later FLSTF and FLSTFB with ABS	17 x 3.5 in	1	1 1 1 0 0 0					*	*	*		
2011 and later FLSTF and FLSTFB with ABS	18 x 3.5 in	1	1	1	0	0	0	*	*	*		
2012 and later FXDF and FLD with ABS	18 x 3.5 in	1	1	1	0	0	0	*	*	*		
2011 and later FXS, FXST and 2012 and later FXDWG with ABS	21 x 2.15 in	1	1 1 1 0 0 1					*	*	*		
Installation kits are designed to work with many different wheel styles	and fitments.	Α	Bearing, regular					9276A				
Contact a Harley-Davidson dealer to verify that the wheel and installa		В	Bearing, ABS**					9252				
both designed and approved for the motorcycle they are being installed	ed on.	С	C Axle sleeve					41349-07				
NOTES:		G Spacer 4					416	95-0	7			
* See NOTE above valve installation step in INSTALLATION to deterr	nine which	J	Bea	ring	shin	า***		414	48-0	8		
valve stem to use for your particular kit. Discard other valve stem(s).		K	Bea	ring	shin	า***		433	15-0	7		
** Red side of bearing must be installed toward the wheel. The ABS bearing is the				L Valve stem, short 431					57-8	3A		
primary bearing.			M Valve stem, long 43206-0						06-0	1		
*** Bearing shim installed under the primary bearing.		N	Valv	e st	em,	pull-1	thru	409	99-8	7		

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