



INSTRUCTIONS

-J02494

REV. 1-29-03

Kit Number 91746-03

REAR CHROME SPROCKET COVER KIT

General

This kit is designed for use on all 2004 and later Sportster model motorcycles.

NOTE

A Service Manual for your model motorcycle is available from your Harley-Davidson Dealer.

Installation

⚠ WARNING

To prevent accidental start-up of vehicle, which could cause death or serious injury, disconnect battery cables (negative cable first) before proceeding. (00048a)

⚠ WARNING

Disconnect negative (-) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00049a)

1. Follow the procedure found in the Service Manual to remove the rear wheel assembly from the motorcycle.
2. See Figure 1. Remove the five sprocket mounting screws.

NOTE

Apply red LOCTITE® THREADLOCKER® (HD 94759-99) to each screw before installing.

3. Position the sprocket cover over the sprocket. Install the sprocket cover using the five screws removed in step 2.

NOTE

If you are replacing the original equipment sprocket mounting screws with Chrome Hardware Kit (HD 94708-98), refer to the kit instruction sheet for the correct LOCTITE® THREADLOCKER® application and screw torque values.

4. Consult the Service Manual for your model motorcycle and wheel type for the correct torque values.
5. Follow the procedure found in the Service Manual to install rear wheel assembly on the motorcycle.

⚠ WARNING

Connect positive (+) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00068a)

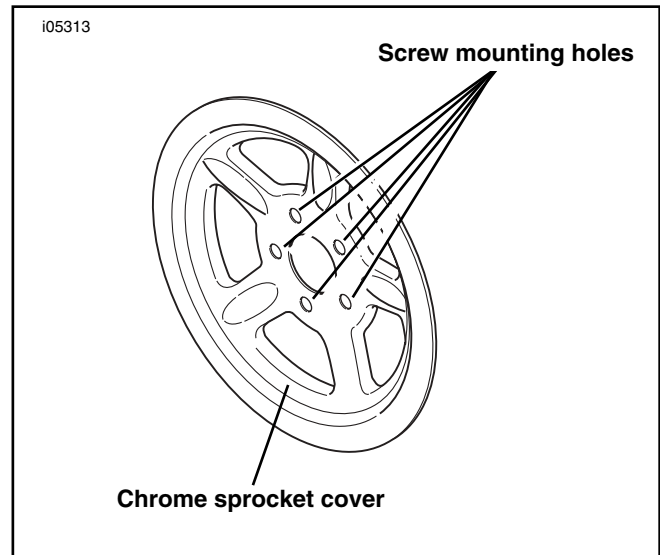


Figure 1. Install Chrome Sprocket Cover

