



# INSTRUCTIONS

-J03585

REV. 06-21-2005

Kit Number 38002-04

## SCREAMIN' EAGLE® PERFORMANCE CLUTCH KIT

### General

This Performance Clutch Kit is designed to fit 1991 and later XL and 1994 to 1997 1340 Evolution® model motorcycles.

The nine high performance friction discs and eight spacer discs in this kit replace the original eight paper friction discs and six spacer discs. This kit also replaces the spring plate and diaphragm spring with a higher rate diaphragm spring.

#### NOTES

See the Service Parts illustration for a list of items contained in this kit.

A Service Manual for your model motorcycle is available from your Harley-Davidson Dealer.

#### WARNING

The rider's safety depends upon the correct installation of this kit. Use the appropriate service manual procedures. If the procedure is not within your capabilities or you do not have the correct tools, have a Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury. (00333a)

### Installation

#### NOTE

Refer to the applicable Harley-Davidson Service Manual for installation of friction discs, spacer discs, and diaphragm spring in kit, but follow these important guidelines:

#### CAUTION

The spacer discs supplied in this kit must be used with the high performance friction discs. Do not use the original equipment (OE) spacer discs with this kit. Doing so will affect the stacked height of the clutch discs, resulting in clutch slippage. Failure to comply could result in premature clutch failure and possible engine damage.

#### CAUTION

Do not reinstall the OE spring plate and diaphragm spring with this kit. Doing so will affect the stacked height of the clutch discs. Failure to comply could result in premature clutch failure and possible engine damage.

1. Remove the original eight friction discs, six spacer discs, spring plate, and diaphragm spring from the clutch assembly as described in the Service Manual, and discard.
2. Replace with nine high performance friction discs, eight spacer discs, and diaphragm spring from kit. Place a friction disc into the clutch shell first, then alternate spacer discs and friction discs.



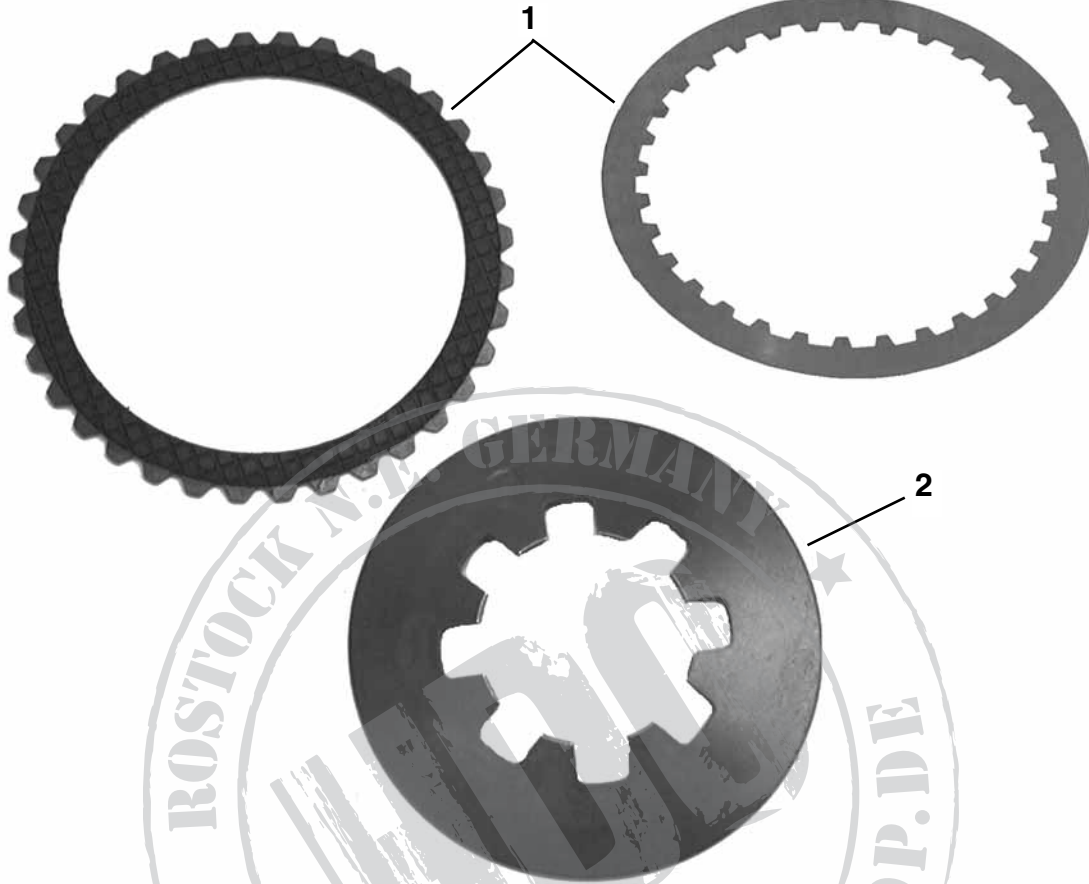
# Service Parts

Part No. 38002-04

Date 06/05

Screamin' Eagle Performance Clutch Kit

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Item	Description (Quantity)	Part No.	Item	Description (Quantity)	Part No.
1	Disc set, friction (9) and spacer (8)	38001-04	2	Spring, clutch diaphragm	37949-98A