



INSTRUCTIONS

-J05050

2010-06-21

DIAMOND ICE AIR CLEANER TRIM KITS

GENERAL

Kit Numbers

27960-10, 27965-10

Models

For model fitment information, see the P&A retail catalog or the Parts and Accessories section of www.harley-davidson.com (English only).

Tools and Supplies Required

Loctite[®] 243 Threadlocker and Sealant - Blue (H-D Part No. 99642-97) is required for the proper installation of this kit. This item is available from a Harley-Davidson dealer.

Kit Contents

See Figure 1 and Table 1.

INSTALLATION

1. See Figure 1. Remove and discard the original air cleaner cover screw.
2. Remove and discard the original air cleaner trim ring from the front of the air cleaner cover. Any adhesive that remains on the air cleaner cover can be removed with mineral spirits.
3. Carefully pry the Bar & Shield emblem (5) off of the **new** air cleaner trim ring (1) to expose the screw (2) and bushing (3).
4. Apply a drop of Loctite[®] 243 (blue) to the threads of the screw (2). Use the screw and bushing (3) to loosely install the new air cleaner trim ring as shown.
5. Align the trim ring so the Bar & Shield emblem recess is level with the ground. Tighten the screw to 4.1–6.8 N·m (36–60 **in-lbs**).
6. Secure the Bar & Shield emblem to the trim ring by snapping it into place.

SERVICE PARTS

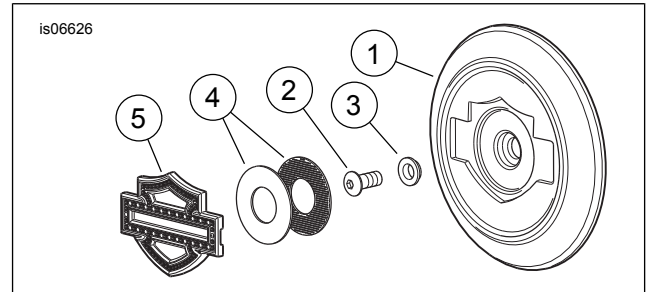


Figure 1. Service Parts, Diamond Ice Air Cleaner Trim Kit

Table 1. Service Parts

Item	Description (Quantity)	Part Number
1	Trim ring, air cleaner cover, Diamond Ice	Not sold separately
2	Screw	4092
3	Bushing	Not sold separately
4	Dual-Lock [®] tape	Not sold separately
5	Insert, air cleaner trim ring, Diamond Ice Bar & Shield	Not sold separately

